



**SMERNICE ILAC-G17:01/2021 ZA MERILNO NEGOTOVOST
PRI PRESKUŠANJU**

**ILAC GUIDELINES FOR
MEASUREMENT UNCERTAINTY IN TESTING
(ILAC-G17:01/2021)**



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It is a representative organisation that is involved with:

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- the promotion of accreditation as a trade facilitation tool,
- supporting the provision of local and national services,
- the assistance of developing accreditation systems,
- the recognition of competent testing (including medical) and calibration laboratories, inspection bodies, proficiency testing providers and reference material producers around the world.

ILAC actively cooperates with other relevant international organisations in pursuing these aims.

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The ILAC website provides a range of information on topics covering accreditation, conformity assessment, trade facilitation, as well as the contact details of members. Further information to illustrate the value of accredited conformity assessment to regulators and the public sector through case studies and independent research can also be found at www.publicsectorassurance.org.

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1. PREAMBULA

ILAC je leta 2000 izdal dokument ILAC G17 "Uvajanje pojma merilne negotovosti pri preskušanju v povezavi z uporabo standarda ISO/IEC 17025", katerega naloga je bila zagotoviti smernice o uvajanju pojma negotovosti v preskušanje, kot to zahteva standard ISO/IEC 17025, ki je bil prvič izdan leta 1999.

Standard ISO/IEC 17025 določa podrobne zahteve v zvezi z vrednotenjem merilne negotovosti in kako naj se ta navaja v poročilih o preskusu. V tistem času sta se rezultat preskusa in negotovost obravnavala kor dve delno neodvisni veličini. Z leti se je ta pojem spremenil, in v publikaciji "Mednarodni slovar meroslovja – Osnovni in splošni pojmi ter z njimi povezani izrazi" [4], VIM 3, je merilni rezultat sestavljen iz izmerjene vrednosti veličine in merilne negotovosti.

V zadnjih dvajsetih letih je merilna negotovost tema, s katero se resno ukvarjajo v številnih sektorjih preskušanja in o kateri je bilo razvitih ogromno število smernic. Merilna negotovost je še vedno predmet intenzivnih razprav na mnogih področjih preskušanja, pa tudi v vladnih institucijah po vsem svetu, in vrednotenje merilne negotovosti še vedno ni enako dobro razvito na vseh področjih preskušanja. To dejstvo je bistveni razlog za to, da je ILAC pripravil ta dokument. Cilj tega dokumenta je zagotoviti smernice in ustrezno literaturo za vrednotenje merilne negotovosti pri preskušanju ter spodbujati običajno poročanje o merilni negotovosti, da bi izpolnili pričakovanja ustreznih poglavij iz standarda ISO/IEC 17025:2017 [5]. Prav tako je cilj tega dokumenta pomagati laboratorijem pri razumevanju skupnega pristopa, ki so ga akreditacijski organi zavzeli pri izvajanju ocenjevanj v skladu s temi zahtevami.

2. NAMEN

Namen tega dokumenta je zagotoviti smernice in ustrezno literaturo za vrednotenje merilne negotovosti ter poročanje o njej v poročilih o preskusu. Uporaben je za vsa področja preskušanja, zajeta v Dogovoru ILAC o preskušanju. Ta dokument je relevanten tudi pri nekaterih delih zdravstvenih pregledov (ISO 15189:2012 [14]), pa tudi pri drugih vrstah ugotavljanja skladnosti, kjer se izvaja preskušanje. Ta dokument podaja tudi nekaj smernic, kako naj AO poročajo o merilni negotovosti.

3. AVTORSTVO

Ta postopek je leta 2020 pripravil Odbor za akreditacijo ILAC (AIC) in so ga potrdili vsi člani ILAC.

4. POSTOPEK

4.1 Uvod

Poznavanje merilne negotovosti rezultatov preskušanja je bistvenega pomena za laboratorije in njihove stranke ter za vse, ki te rezultate uporabljajo in razlagajo.

Kadar se meritve ponavljajo ali primerjajo, je pomembno, da se upošteva merilna negotovost. To še posebej velja za primere, ko se o rezultatih poroča glede na mejo specifikacije. Primerljivost rezultatov je običajno mogoče ugotoviti, če se upošteva merilna negotovost. Tak primer je, kadar več laboratorijev izmeri isti parameter preskušanca (vzorca), ali kadar laboratorij redno meri parameter, ki ga spremlja.

1. PREAMBLE

In 2000 ILAC issued ILAC G17 "Introducing the Concept of Uncertainty of Measurement in Testing in Association with the Application of the Standard ISO/IEC 17025" and the task for that document was to provide guidance on the implementation of the uncertainty concept in testing as required by ISO/IEC 17025 which was first issued in 1999.

ISO/IEC 17025 specifies detailed requirements concerning the evaluation of measurement uncertainty and how it should be stated in the test reports. At that time the test result and the uncertainty were regarded as two partly independent quantities. Over the years this concept has changed and in the "International Vocabulary of Metrology – Basic and General Concepts and Associated Terms" [4], VIM 3, a measurement result is made up of a measured quantity value and the measurement uncertainty.

Evaluation of measurement uncertainty has further been a topic dealt seriously within several sectors of testing and a huge number of guidelines have been developed during the last twenty years. Still measurement uncertainty is debated intensely in many fields of testing as well as in governmental institutions around the world and evaluation of measurement uncertainty has still not matured equally well in all areas of testing. This fact has been essential for the development of this ILAC document. The aim of this document is to provide guidance and related references for the evaluation of measurement uncertainty in testing, as well as to encourage the customary reporting of measurement uncertainty in order to fulfil expectations of relevant clauses from ISO/IEC 17025:2017 [5]. The document also aims to assist laboratories in understanding the common approach taken by accreditation bodies when performing assessments against these requirements.

2. PURPOSE

The purpose of this document is to provide guidance and related references for the evaluation of measurement uncertainty and its reporting in test reports. It is applicable to all areas of testing covered by the ILAC Arrangement in Testing. This document is also relevant in some parts of medical examination (ISO 15189:2012 [14]) as well as other kinds of conformity assessment where testing is performed. Some guidance notes are also provided in this document for AB to assess reporting of measurement uncertainty.

3. AUTHORSHIP

This procedure was prepared by the ILAC Accreditation Committee (AIC) and endorsed by the ILAC membership in 2020.

4. PROCEDURE

4.1 Introduction

Knowledge of the measurement uncertainty of test results is fundamentally important for laboratories, their customers and all parties using and interpreting these results.

When measurements are repeated or compared, it is important that measurement uncertainty is taken into account. This is especially the case when results are reported against a specification limit. Comparability of results can usually be determined when measurement uncertainty is considered. This is the case when more laboratories have measured the same parameter of a test item (sample) or when a laboratory regularly measures a parameter which is being monitored.



Specifični nasveti glede vrednotenja merilne negotovosti so podani v "Vodilu za izražanje merilne negotovosti" (Guide to the Expression of Uncertainty in Measurement – GUM), ki je bilo prvič izdano leta 1993 v imenu BIPM, IEC, IFCC, ISO, IUPAC, IUPAP in OIML [3]. GUM vzpostavlja splošna pravila za vrednotenje in izražanje merilne negotovosti, ki jim je mogoče slediti na večini področij fizikalnih meritev. Za področje kemijskih veličin je EURACHEM/CITAC objavil vodilo Kvantificiranje negotovosti v analiznem merjenju (Quantifying Uncertainty in Analytical Measurement [1]), ki je še relevantnejša referenca v kemiji in na povezanih področjih.

Čeprav dokumenta GUM in EURACHEM/CITAC opisujeta nedvoumen in usklajen način vrednotenja merilne negotovosti, se je izkazalo za potrebno, da se izdela posebno vodilo za posamezni sektor ob skrbnem upoštevanju narave specifičnega sektorja. Zato so številne organizacije za laboratorije, akreditacijski organi (AO) in regionalna združenja objavili napotke za vrednotenje negotovosti pri preskušanju. V poglavju 5 tega dokumenta je naštetih nekaj primerov takih vodil.

4.2 Izrazi in definicije

Za namene tega dokumenta so v nadaljevanju vključeni ustrezni izrazi in definicije iz dokumenta "Mednarodni slovar meroslovja – Osnovni in splošni pojmi ter z njimi povezani izrazi" (VIM) [4] ter iz druge literature.

4.2.1 Merilni rezultat (VIM 2.9)

Niz vrednosti veličine, pripisanih merjenju, skupaj z vsemi drugimi koristnimi informacijami, ki so na voljo.

OPOMBA 2: Merilni rezultat je na splošno izražen z eno samo izmerjeno vrednostjo veličine in merilno negotovostjo. Če se za določen namen merilna negotovost šteje za zanemarljivo, je lahko merilni rezultat izražen z eno samo izmerjeno vrednostjo veličine. Na številnih področjih je to običajni način izražanja merilnega rezultata.

4.2.2 Merilna negotovost (VIM 2.26)

Nonnegativni parameter, ki označuje raztros vrednosti veličine, ki so na podlagi uporabljenih podatkov pripisane merjenju.

4.2.3 Razširjena merilna negotovost (VIM 2.35)

Zmnožek sestavljene standardne merilne negotovosti in faktorja, večjega od števila ena.

4.2.4 Interval pokritja (VIM 2.36)

Interval, ki vsebuje niz pravih vrednosti veličine merjenja z določeno verjetnostjo, temelječih na razpoložljivih podatkih.

4.2.5 Verjetnost pokritja (VIM 2.37)

Verjetnost, da je niz pravih vrednosti veličine vsebovan v določenem intervalu pokritja.

4.2.6 Faktor pokritja (VIM 2.38)

Število, večje od ena, s katerim pomnožimo sestavljeno standardno merilno negotovost, da dobimo razširjeno merilno negotovost.

4.2.7 Ciljna merilna negotovost (VIM 2.34)

Merilna negotovost, ki je določena kot zgornja meja in se izbere na podlagi predvidene uporabe merilnih rezultatov.

4.2.8 Pravilo odločanja (ISO/IEC 17025:2017 3.7)

Pravilo, ki opisuje, kako se pri navajanju skladnosti z opredeljeno zahtevo upošteva merilna negotovost.

Specific advice on the evaluation of measurement uncertainty can be found in the "Guide to the Expression of Uncertainty in Measurement" (GUM), first published in 1993 in the name of BIPM, IEC, IFCC, ISO, IUPAC, IUPAP and OIML [3]. The GUM establishes general rules for evaluating and expressing uncertainty in measurement that can be followed in most fields of physical measurements. For chemical quantities EURACHEM/CITAC published a guide, Quantifying Uncertainty in Analytical Measurement [1], which is a more relevant reference in chemistry and related fields.

Although the GUM and the EURACHEM/CITAC document describe an unambiguous and harmonised way of evaluating measurement uncertainty, it has proved necessary to produce sector specific guidance taking due care to the nature of the specific sector. For this reason, many laboratory organisations, accreditation bodies (AB) and regional co-operations, have published guidance on evaluation of uncertainty in testing. Some example of guidance documents are listed in Section 5 of this document.

4.2 Terms and Definitions

For the purpose of this document, relevant terms and definitions given in the "International Vocabulary of Metrology – Basic and General Concepts and Associated Terms" (VIM) [4] and other references are included below.

4.2.1 Measurement result (VIM 2.9)

Set of quantity values being attributed to a measurand together with any other available relevant information.

Note 2: A measurement result is generally expressed as a single measured quantity value and a measurement uncertainty. If the measurement uncertainty is considered to be negligible for some purpose, the measurement result may be expressed as a single measured quantity value. In many fields, this is the common way of expressing a measurement result.

4.2.2 Measurement uncertainty (VIM 2.26)

Non-negative parameter characterizing the dispersion of the quantity values being attributed to a measurand, based on the information used.

4.2.3 Expanded measurement uncertainty (VIM 2.35)

Product of a combined standard measurement uncertainty and a factor larger than the number one.

4.2.4 Coverage interval (VIM 2.36)

Interval containing the set of true quantity values of a measurand with a stated probability, based on the information available.

4.2.5 Coverage probability (VIM 2.37)

Probability that the set of true quantity values of a measurand is contained within a specified coverage interval.

4.2.6 Coverage factor (VIM 2.38)

Number larger than one by which a combined standard measurement uncertainty is multiplied to obtain an expanded measurement uncertainty.

4.2.7 Target measurement uncertainty (VIM 2.34)

Measurement uncertainty specified as an upper limit and decided on the basis of the intended use of measurement results.

4.2.8 Decision rule (ISO/IEC 17025:2017 3.7)

Rule that describes how measurement uncertainty is accounted for when stating conformity with a specified requirement.

4.2.9 Preskuševalni laboratorij
Laboratorij, ki izvaja preskušanje v skladu s standardom ISO/IEC 17025.

4.3 Smernice za vrednotenje merilne negotovosti pri preskušanju

Medtem ko lahko nekateri laboratoriji uporabljajo Vodilo za izražanje merilne negotovosti (GUM), ISO/IEC Vodilo 98-3 [3], ali enakovredne dokumente, kot so na primer EA 4/02 in vodila, ki jih objavljajo posamezni AO [27-31], pa se priznava tudi širok spekter uporabniških dokumentov za vrednotenje merilne negotovosti pri preskušanju [1-2, 7-13, 15-16], ki so posebej namenjeni določenemu področju preskušanja na mednarodni ali nacionalni ravni. Tako imajo na primer EURACHEM/CITAC, EUROLAB in Nordtest nekaj dokumentov o merilni negotovosti, vključno z merilno negotovostjo, izhajajočo iz vzorčenja [24 & 25]. Tudi druga področja, npr. mikrobiologija, imajo dokumente o merilni negotovosti [20 & 21].

Na nekaterih področjih preskušanja, na katerih negotovosti ni mogoče izraziti kot razširjeno negotovost za rezultat preskusa (npr. preskušanje kakovosti ali preiskave) [22 & 23], so lahko primernejša druga sredstva za ovrednotenje merilne negotovosti, na primer verjetnost napačnih pozitivnih ali napačnih negativnih rezultatov.

Za kvantitativne meritve, pri katerih so končni rezultati izraženi kvalitativno (npr. uspešen/neuspešen), je vrednotenje merilne negotovosti še vedno primerno.

4.4 Smernice za poročanje o merilni negotovosti pri preskušanju

Zadnjih dvajset let se je vrednotenje merilne negotovosti zelo razvilo in se sedaj uspešno izvaja na večini področij preskušanja po vsem svetu.

Da bi zagotovili usklajeno raven poročanja, se smernice v tem delu osredotočajo na podajanje primerov in predlogov za tista poglavja iz standarda ISO/IEC 17025:2017, ki se nanašajo na poročanje o merilni negotovosti.

ISO/IEC 17025:2017 od laboratorijev zahteva, da:

7.8.3.1 Poleg zahtev, navedenih v točki 7.8.2, morajo poročila o preskusu, kadar je to potrebno za razlago rezultatov preskusa, vsebovati:

...
c) kjer je potrebno, merilno negotovost, podano v isti merski enoti kot merjenec oziroma glede na merjenec (npr. v odstotkih), in sicer:
– *kadar je to relevantno za veljavnost ali uporabo rezultatov preskusa;*
– *kadar to v svojih navodilih zahteva stranka, ali*
– *kadar merilna negotovost vpliva na skladnost z mejo specifikacije.*

Besedilo se od prejšnje izdaje ISO/IEC 17025 ni spremenilo. Še vedno obstajajo temeljna pričakovanja iz prejšnje različice ISO/IEC 17025:2005, točka 5.10.3.1.c. Te smernice pojasnjujejo, da se strogo zahteva, da morajo preskuševalni laboratoriji "kjer je to potrebno za razlago rezultatov preskusa" poročati o merilni negotovosti. Da bi bili v skladu s točko 7.8.3.1 c), se laboratorije spodbuja, da skrbno ocenijo situacije, kjer lahko poročanje o merilni negotovosti pomaga pri razlagi rezultatov preskusa.

V naslednjih primerih bo praviloma treba o merilni negotovosti poročati v skladu s točko 7.8.3.1 c), če se od

4.2.9 Testing laboratory
Laboratory that performs testing according to ISO/IEC 17025.

4.3 Guidance on evaluation of Measurement Uncertainty in Testing

While some laboratories may use the Guide to Uncertainty in Measurement (GUM), ISO/IEC Guide 98-3 [3], or equivalent documents such as EA 4/02 and guidance documents published by individual AB [27-31], it is recognized that there is a large spectrum of application documents for evaluation of measurement uncertainty in testing [1-2, 7-13, 15-16] that are particular to an area of testing on an international or national level. For example, EURACHEM/CITAC, EUROLAB and Nordtest, have some documents about measurement uncertainty, including measurement uncertainty arising from sampling [24 & 25]. Other areas such as microbiology have documents about measurement uncertainty [20 & 21].

In some areas of testing in which uncertainty cannot be expressed as an expanded uncertainty for the test result (e.g. qualitative testing or examinations) [22 & 23], other means for evaluation of measurement uncertainty, such as a probability for false positive or false negative test results, may be more relevant.

For quantitative measurements where the final results are expressed in a qualitative way (e.g. pass/fail), evaluation of measurement uncertainty is still applicable.

4.4 Guidance on the reporting of Measurement Uncertainty in Testing

Evaluation of measurement uncertainty has developed hugely over the last twenty years and is now well implemented across the world and in most areas of testing.

In order to ensure a harmonised level of reporting, the guidelines in this part will focus on providing examples and suggestions for the clauses in ISO/IEC 17025:2017 related to reporting of measurement uncertainty

ISO/IEC 17025:2017 requires laboratories to:

7.8.3.1 In addition to the requirements listed in 7.8.2, test reports shall, where necessary for the interpretation of the test results, include the following:

...
c) where applicable, the measurement uncertainty presented in the same unit as that of the measurand or in a term relative to the measurand (e.g. percent) when:
– *it is relevant to the validity or application of the test results;*
– *a customer's instruction so requires, or*
– *the measurement uncertainty affects conformity to a specification limit.*

The wording has not changed from the previous version of ISO/IEC 17025. The foundational expectations from the previous ISO/IEC 17025:2005, section 5.10.3.1.c, still exist. These guidelines will clarify that it is a strict requirement that testing laboratories "shall, where necessary for the interpretation of the test results" report measurement uncertainty. Laboratories are encouraged to evaluate carefully the situations where reporting measurement uncertainty can help the interpretation of test results, in order to conform to 7.8.3.1 c).

In the following examples, it will normally be necessary to report measurement uncertainty in order to comply with 7.8.3.1

laboratorija ne zahteva izjava o skladnosti:

- Okoljski preskusi, ki se redno izvajajo in pri katerih skladnost z mejo specifikacije ocenjujejo stranke. Take primere lahko ureja zakonodaja ali pa so prostovoljni. Če hočejo stranke oceniti, ali se neki preskusni parameter lahko spremeni in predstavlja tveganje za neskladnost s predpisom, mora biti merilna negotovost poznana. Stranke potrebujejo merilno negotovost, da lahko sprejmejo kvalificirano odločitev, npr. o spremembah na svojih čistilnih napravah za vodo ali odpadno vodo.

- Preskusi izdelkov, kadar se preskuša skladnost izdelka s specifikacijo. V takih primerih so lahko rezultati preskusa kvantitativni in tudi kvalitativni (uspešen/neuspešen). V obeh primerih naj bo poročanje o merilni negotovosti pomembno za stranko, da oceni tveganje odpovedi izdelka, ki je blizu meje specifikacije. To je še posebno pomembno, če je stranka proizvajalec tega izdelka.

Priznava pa se, da obstajajo situacije, ko zahteva za poročanje o merilni negotovosti morda ni očitna, npr. ko laboratorij ne more biti prepričan o končni uporabi rezultatov preskusa in ko stranka tudi izrecno ne zahteva poročanja o merilni negotovosti. V takih primerih je lahko laboratoriju v pomoč, da izpolni svojo odgovornost po standardu ISO/IEC 17025:2017, običajno poročanje o merilni negotovosti pri preskušanju. Običajno poročanje o merilni negotovosti pri preskušanju ima več prednosti:

- Odstopanje med dvema rezultatoma preskusa je mogoče objektivno oceniti kot skladno ali neskladno šele potem, ko smo upoštevali merilno negotovost.

- Poročanje o merilni negotovosti uporabnikom omogoča oceniti, ali rezultati preskusa ustrezajo svojemu namenu (tj. ali je merilna negotovost ustrezno nizka ali manjša od ciljne merilne negotovosti).

- Potreba po ponavljajočih se in odvečnih preskusih se zmanjša, če se prvotno upoštevajo poročane merilne negotovosti.

- Poročane merilne negotovosti zagotavljajo informacije o delovanju preskusne metode tako v laboratoriju kot med laboratoriji ter omogoča razvoj in izboljšanje standardiziranih metod.

- Laboratorijev njihove stranke ne bodo za vsak primer posebej spraševale po dodatnih informacijah o merilni negotovosti in jim ne bo treba določiti, kdaj je merilna negotovost potrebna za razlago rezultatov preskusa in kdaj ne.

- Običajno poročanje konsolidira vrednotenje merilne negotovosti.

Če običajno poročanje ni opravljeno, naj AO oceni, kako laboratorij zagotavlja skladnost s točko 7.8.3.1 c) iz ISO/IEC 17025:2017 in kako so vzpostavljene meje med poročanjem in neporočanjem o merilni negotovosti. Take meje so lahko povezane s pravilom odločanja [10, 12, 17-19] (glej ILAC G8).

AO naj upošteva naslednje zadeve:

- AO naj pri deležnikih in regulatorjih spodbuja pravilno uporabo merilne negotovosti, vključno z vzpostavljanjem pravil odločanja. Laboratorije pa naj spodbuja, da s svojimi deležniki in regulatorji razpravljajo o nameravani uporabi poročanih rezultatov ter o pomenu vrednotenja in/ali poročanja o merilni negotovosti.

c), if the laboratory is not required to report a statement of conformity:

- Environmental tests conducted regularly and where conformity to a specification limit is assessed by the customers. Such cases may be mandated by legislation or be voluntary. In order for customers to assess if a test parameter is subject to change and poses a risk for not complying with the regulation, the measurement uncertainty needs to be known. The measurement uncertainty is necessary for the customers to make a qualified decision, e.g., on changes to their water or waste water treatment facilities.

- Product tests where a product is tested for conformity to a specification. In such cases the test result may be quantitative as well as pass/fail. In both cases the reporting of measurement uncertainty should be important for a customer to assess the risk of product failure for an item near the specification limit. This is particularly relevant if the customer is the product manufacturer.

It is however recognized that there are situations where the requirement for reporting of measurement uncertainty may not be obvious, e.g., the laboratory cannot be sure about the end use of the test results and the customer also does not explicitly require MU to be reported. In such cases, customary reporting of measurement uncertainty in testing can help the laboratory to fulfil its responsibility under ISO/IEC 17025:2017. Customary reporting of measurement uncertainty in testing has several advantages:

- Only after taking measurement uncertainty into account, a deviation between two test results can objectively be judged to be compliant or non-compliant.

- Reporting measurement uncertainty allows users to assess if the test results are fit for purpose (i.e. if measurement uncertainty is adequately low or smaller than the target measurement uncertainty).

- The need for repetitive and redundant tests is reduced when reported measurement uncertainties are initially taken into account.

- Reported measurement uncertainties provide information of the performance of a test method both in a laboratory and across laboratories and allows for development and improvement of standardized methods.

- Laboratories will not on a case-by-case basis be asked by their customers for additional information of measurement uncertainties and will not have to determine when the measurement uncertainty is necessary for interpretation of test results and when it is not.

- Customary reporting consolidates measurement uncertainty evaluation.

When customary reporting is not made, AB should assess how the laboratory ensures conformity with ISO/IEC 17025:2017 clause 7.8.3.1 c) and how the borderlines between reporting and non-reporting of measurement uncertainty are established. Such borderlines may be connected to a decision rule [10, 12, 17-19] (refer to ILAC G8).

The following issues should be taken into account by ABs:

- The AB should encourage the proper use of measurement uncertainty by stakeholders and regulators, including establishing decision rules. Laboratories in turn should be encouraged to discuss with their stakeholders and regulators the intended use of the reported results and the relevance of evaluating and/or reporting measurement uncertainty.



- AO bi lahko razmislil o primernosti spodbujanja svojih akreditiranih laboratorijev, naj vsakič, ko bodisi neki sestavni del merilne negotovosti – vključno z negotovostjo, ki izhaja iz vzorčenja, ne more biti razumno ovrednoten, ali ko ustrezna zahteva ni uporabljiva, dodajo ustrezno opozorilo in to pojasnijo v poročilu o preskusu.

Opozorilo bi se na primer lahko glasilo: "Merilna negotovost, ki izhaja iz vzorčenja, ni vključena v razširjeno merilno negotovost".

- Kadar se poroča o merilni negotovosti, naj bo to praviloma razširjena merilna negotovost, temelječa na približno 95-odstotni verjetnosti pokritja in s faktorjem pokritja k , potrebnim za doseg te verjetnosti. Razume se, da so lahko v določenih okoliščinah verjetnosti pokritja, ki niso 95-odstotne, primernejše. K temu naj se doda pojasnilo, ki se lahko glasi: "Poročena razširjena negotovost je navedena kot kombinirana standardna merilna negotovost, pomnožena s faktorjem pokritja $k = [\text{uporabljena vrednost}]$, takšnim, da verjetnost pokritja približno ustreza [želeni verjetnosti pokritja] odstotkom".

- Pri poročanju o rezultatu preskusa in njegovi merilni negotovosti se je treba izogibati uporabi prekomernega števila števk [26]. Če ni posebej določeno v zahtevi za poročanje o metodi, običajno zadošča, da imamo za merilno negotovost največ dve relevantni števki, kakor se za kalibracijo zahteva v dokumentu ILAC P14.

4.5 Literatura

- [1] EURACHEM / CITAC Vodilo CG 4 (2012), *Kvantificiranje negotovosti v analiznem merjenju, tretja izdaja* (na voljo na www.eurachem.org)
- [2] ISO 80000-1:2009, *Veličine in enote – 1. del: Splošno*
- [3] JCGM 100:2008 GUM 1995 z manjšimi popravki, *Vrednotenje merilnih podatkov – Vodilo za izražanje merilne negotovosti pri merjenju* (na voljo na www.BIPM.org)
Opomba: ta dokument je na voljo kot ISO/IEC Vodilo 98-3:2008
- [4] JCGM 200:2012 *Mednarodni slovar meroslovja – Osnovni in splošni pojmi ter z njimi povezani izrazi (VIM)* (na voljo na www.BIPM.org)
- [5] ISO/IEC 17025:2017, *Splošne zahteve za usposobljenost preskuševalnih in kalibracijskih laboratorijev*.
- [6] EA-4/02 M: 2013, *Vrednotenje merilne negotovosti pri kalibraciji* (na voljo na www.european-accreditation.org)
- [7] EA-4/16 G: 2003 *Smernice EA o izražanju merilne negotovosti pri kvantitativnem preskušanju* (na voljo na www.european-accreditation.org)
- [8] ISO 21748:2017, *Navodilo o uporabi ocen ponovljivosti, obnovljivosti in pravilnosti pri vrednotenju merilne negotovosti*
- [9] Tehnično poročilo Nordtest 537 (2017), *Priročnik za izračunavanje merilne negotovosti v okoljskih laboratorijih* (na voljo na www.nordtest.info)
- [10] JCGM 106:2012 *Vrednotenje merilnih podatkov – Vloga merilne negotovosti pri ugotavljanju skladnosti* (na voljo na www.BIPM.org)
Opomba: ta dokument je na voljo tudi kot ISO/IEC Vodilo 98-

- The AB may consider the appropriateness to encourage their accredited laboratories to include a disclaimer that whenever either a component of measurement uncertainty, including that arising from sampling, cannot be reasonably evaluated or the relevant requirement is not applicable then this should be clarified in the test report. For example, in the case of sampling, the disclaimer may be: "The measurement uncertainty arising from sampling is not included in the expanded measurement uncertainty".

- When measurement uncertainty is reported, it should normally be the expanded measurement uncertainty based on the coverage probability of approximately 95% and the coverage factor k needed to achieve the probability. It is understood that coverage probabilities other than 95% may be better suited to particular circumstance. To this, an explanatory note should be added, which may have the following content: "The reported expanded measurement uncertainty is stated as the combined standard measurement uncertainty multiplied by the coverage factor $k = [\text{value used}]$ such that the coverage probability corresponds to approximately [the desired coverage probability]%.".

- When reporting the test result and its measurement uncertainty, the use of excessive numbers of digits should be avoided [26]. Unless specifically identified in the method reporting requirement, it usually suffices to have at most two significant digits of measurement uncertainty as is required for calibration in ILAC P14.

4.5 References

- [1] EURACHEM / CITAC Guide CG 4 (2012), *Quantifying Uncertainty in Analytical Measurement, Third Edition* (available from www.eurachem.org)
- [2] ISO 80000-1:2009, *Quantities and units - Part 1: General*
- [3] JCGM 100:2008 GUM 1995 with minor corrections, *Evaluation of measurement data – Guide to the expression of uncertainty in measurement*. (available from www.BIPM.org)
Note: this document is also available as ISO/IEC Guide 98-3:2008
- [4] JCGM 200:2012 *International vocabulary of metrology – Basic and general concepts and associated terms (VIM)* (available from www.BIPM.org)
- [5] ISO/IEC 17025:2017, *General requirements for the competence of testing and calibration laboratories*
- [6] EA-4/02 M: 2013, *Evaluation of the Uncertainty of Measurements in Calibration* (available from www.european-accreditation.org)
- [7] EA-4/16 G: 2003 *EA guidelines on the expression of uncertainty in quantitative testing* (available from www.european-accreditation.org)
- [8] ISO 21748:2017, *Guidance for the use of repeatability, reproducibility and trueness estimates in measurement uncertainty evaluation*
- [9] Nordtest Technical Report 537 (2017) *Handbook for Calculation of Measurement Uncertainty in Environmental Laboratories* (available from www.nordtest.info)
- [10] JCGM 106:2012 *Evaluation of measurement data – The role of measurement uncertainty in conformity assessment* (available from www.BIPM.org)
Note: this document is also available as ISO/IEC Guide 98-

4:2012

- [11] IEC VODILO 115:2007, *Uporaba merilne negotovosti pri dejavnostih ugotavljanja skladnosti na področju elektrotehnike*
- [12] ILAC G-8:09/2019 *Smernice o pravilih odločanja in izjavah o skladnosti* (na voljo na <https://ilac.org/>)
- [13] ILAC P14-09/2020 *Politika ILAC o negotovosti pri kalibraciji* (na voljo na <https://ilac.org/>)
- [14] ISO 15189:2012 *Medicinski laboratoriji – Zahteve za kakovost in kompetentnost*
- [15] EURACHEM/CITAC Vodilo (2015) *Nastavitev in uporaba ciljne negotovosti pri kemijskih meritvah, prva izdaja* (na voljo na www.eurachem.org)
- [16] Tehnično poročilo EUROLAB št. 1/2006 *Vodilo za vrednotenje merilne negotovosti pri rezultatih kvantitativnih preskusov* (na voljo na <https://www.eurolab.org>)
- [17] Tehnično poročilo EUROLAB št. 1/2017 *Pravila odločanja, uporabljena pri ugotavljanju skladnosti* (na voljo na <https://www.eurolab.org>)
- [18] EURACHEM/CITAC Vodilo (2007) *Uporaba podatkov o negotovosti pri oceni skladnosti* (na voljo na www.eurachem.org)
- [19] Vodilo OIML G 19:2017 *Vloga merilne negotovosti pri odločitvah ugotavljanja skladnosti na področju zakonskega meroslovja* (na voljo na www.oiml.org)

Za merilno negotovost mikrobioloških preskusov je uporabna naslednja literatura:

- [20] ISO 29201:2012 *Kakovost vode – Spremenljivost preskusnih rezultatov in negotovost meritve mikrobioloških metod štetja*
- [21] ISO 19036:2019 *Mikrobiologija v prehranski verigi – Ocena merilne negotovosti pri kvantitativnem določanju*

Za negotovost kvalitativnih preskusov je uporabna naslednja literatura:

- [22] *Zagotavljanje kakovosti kvalitativne analize v okviru evropskega projekta 'MEQUALAN', Accred Qual Assur (2003) 8:68-77*
- [23] Priporočila IFCC-IUPAC 2017 *Slovar nazivnih lastnosti, preiskav in z njimi povezanih pojmov na področju kliničnih laboratorijskih ved*, Pure Appl. Chem. 90 (2018) 913–935

Za merilno negotovost vzorčenja je uporabna naslednja literatura:

- [24] EURACHEM/EUROLAB/CITAC/Nordtest/AMC Vodilo (2019) *Merilna negotovost, izhajajoča iz vzorčenja: Vodilo za metode in pristope* (na voljo na www.eurachem.org)
- [25] Tehnično poročilo Nordtest 604 (2020) *Negotovost pri vzorčenju – Priročnik Nordtest o zagotavljanju kakovosti vzorčenja in ocenjevanju negotovosti, namenjen načrtovalcem vzorčenja* (na voljo na www.nordtest.info)

4:2012

- [11] IEC GUIDE 115:2007, *Application of uncertainty of measurement to conformity assessment activities in the electrotechnical sector*
- [12] ILAC G-8:09/2019 *Guidelines on Decision Rules and Statements of Conformity* (available from <https://ilac.org/>)
- [13] ILAC P14-09/2020 *ILAC Policy for Uncertainty in Calibration* (available from <https://ilac.org/>)
- [14] ISO 15189:2012 *Medical Laboratories – Requirements for Quality and Competence*
- [15] EURACHEM/CITAC Guide (2015) *Setting and Using Target Uncertainty in Chemical Measurement, First Edition* (available from www.eurachem.org)
- [16] EUROLAB Technical Report No. 1/2006 *Guide to the Evaluation of Measurement Uncertainty for Quantitative Test Results* (available from <https://www.eurolab.org>)
- [17] EUROLAB Technical Report No. 1/2017 *Decision rules applied to conformity assessment* (available from <https://www.eurolab.org>)
- [18] EURACHEM/CITAC Guide (2007) *Use of uncertainty information in compliance assessment* (available from www.eurachem.org)
- [19] Guide OIML G 19:2017 *The role of measurement uncertainty in conformity assessment decisions in legal metrology* (available from www.oiml.org)

For measurement uncertainty of microbiological tests, the following references are useful:

- [20] ISO 29201:2012 *Water Quality – The Variability of Test Results and the Uncertainty of Measurement of Microbiological Enumeration Methods*
- [21] ISO 19036:2019 *Microbiology of the Food Chain – Estimation of Measurement Uncertainty for Quantitative Determinations*

For uncertainty of qualitative tests, the following references are useful:

- [22] *Quality assurance of qualitative analysis in the framework of the European project 'MEQUALAN', Accred Qual Assur (2003) 8:68-77*
- [23] IFCC-IUPAC Recommendations 2017 *Vocabulary on nominal property, examination, and related concepts for clinical laboratory sciences*, Pure Appl. Chem. 90 (2018) 913–935

For sampling measurement uncertainty, the following two references are useful:

- [24] EURACHEM/EUROLAB/CITAC/Nordtest/AMC Guide (2019) *Measurement uncertainty arising from sampling: A guide to methods and approaches, Second Edition* (available from www.eurachem.org)
- [25] Nordtest Technical Report 604 (2020) *Uncertainty from sampling - A Nordtest Handbook for Sampling Planners on Sampling Quality Assurance and Uncertainty Estimation* (available from www.nordtest.info)



Naslednja spletna stran je uporabna pri upravljanju relevantnih števk za poročanje o merilni negotovosti:

[26] <http://mechem.rd.ciencias.ulisboa.pt/ms-excel-spreadsheet-for-automatic-selection-of-significant-digits/>

4.6 Primeri vodil

[27] UKAS M3003, 4. izdaja: oktober 2019 (na voljo na www.ukas.com)

[28] DAkkS-DKD-3 Angabe der Messunsicherheit bei Kalibrierungen

[29] COFRAC dokument LAB GTA 86, točka 7.8.

[30] ENAC CEA-ENAC-LC/02 Expresión de la incertidumbre de medida en las calibraciones 31-01992/Amd1:2005

[31] General Accreditation Guidance. Estimating and reporting measurement uncertainty of chemical test results, NATA, 2018 (na voljo na www.nata.com.au)

5. DODATEK A

Preglednica revizij – V preglednici je podan povzetek ključnih sprememb tega dokumenta glede na prejšnjo izdajo.

Ni potrebna – dokument je v celoti napisan na novo.

The following reference for the management of significant digits for reporting of measurement uncertainty is useful:

[26] <http://mechem.rd.ciencias.ulisboa.pt/ms-excel-spreadsheet-for-automatic-selection-of-significant-digits/>

4.6 Example of guidance documents

[27] UKAS M3003, edition 4: October 2019 (available from www.ukas.com)

[28] DAkkS-DKD-3 Angabe der Messunsicherheit bei Kalibrierungen

[29] COFRAC document LAB GTA 86, paragraph 7.8.3

[30] ENAC CEA-ENAC-LC/02 Expresión de la incertidumbre de medida en las calibraciones 31-01992/Amd1:2005

[31] General Accreditation Guidance. Estimating and reporting measurement uncertainty of chemical test results, NATA, 2018 (available from www.nata.com.au)

5. APPENDIX A

Revision Table – The table provides a summary of the key changes to this document from the previous version.

Not needed here – total rewrite of document.